

NIPPON KAIJI KYOKAI

Certificate No. NKY-2430

Certificate

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

DUAL SHIELD II 81 K2 - LH

Manufacturer

ESAB SeAH Corp.

Changwon-city, Korea

Kind

Purpose

Semi-Automatic Welding Consumable For Steel for Low Temperature Service

Approval Condition;

Grade

: KSWL3G(C)H5

Current

: DCEP

Position

Horizontal, Vertical Upward, : Flat.

Vertical Downward

Overhead and

Max. Dia. of Wire

: F; $1.6 \text{mm} \phi$; H; $1.6 \text{mm} \phi$, VU; $1.6 \text{mm} \phi$,

VD; 1.6mm ϕ , OH; 1.6mm ϕ

Shield Gas

: CO2

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 12th day of September, 2002. Issued at Tokyo on the 13th day of September, 2001.

(H. Kitada)

General Manager of

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2023.09.12	until
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